

Information sheet for treatment of customer's thermoplastic material

This information sheet refers to regrind, which is provided by the customer for free with the aim to use the regrind for the production of his orders.

MITRAS MATERIALS GMBH offers to their customers the possibility to produce thermoplastic sheets and rolls from the customer's recycling material. Therefore, the following conditions need to be met:

1. Delivery of the regrind

- a) Free delivery to Weiden after announcement in time and written confirmation by MITRAS MATERIALS GMBH
- b) Delivery of the regrind is possible weekdays from 06:30 am to 01:00 pm
- c) If the regrind is delivered by truck, the bill of delivery needs to indicate gross and net weight and quantity of big bags
Weight is going to be controlled.

2. Cleanness of the regrind

The customers undertakes the commitment that

- a) the material is sorted by its type.
- b) the material is absolutely clean, which means: no mixture of dissimilar material (e.g. PVC, PE, ...) or other foreign substances (e.g. paper, metal,...).
- c) the material does not contain flame retardant substances or fillers (if so, Mitras should be informed about the ingredients)
- d) he answers the damage of machines and rolls as well as loss of production if they are caused by a proved breach of point 2a and 2b.
- e) the material needs to be labelled with company, material type or RT-Number, colour, net weight and date of grinding.

3. Testing of the returned material of processability

MITRAS MATERIALS GMBH cannot test the material completely if it can be used for extrusion.

Only spot tests are possible. Therefore, the expenses of loss of production stated in advance - if the material is not convenient for production – are only for orientation.

Delivery should be made immediately before placing the order.

After 6 months of storage time, we reserve the right to use the material for other production without substitution.

4. Acceptance of processing of the regrind

The acceptance of processing the regrind is effected without engagement. If we find out at the receiving controls or after beginning of production that particularly point 2a and 2b are not respected, we will reserve the right to cancel the order. The material which is not convenient is going to be sent back as carriage forwarded.

5. Guarantee of quality

Due to the fact that a contamination may not be detectable, we **cannot** ensure a guarantee of quality concerning surface, attribute of thermoforming, colour shade, mechanical attributes and so on.

6. Loss during extrusion of regrind

A loss up to 10% by a quantity of less than 5 tons and up to 5% by a quantity of more than 5 tons of the actual incoming weight needs to be reckoned during the regrind's extrusion.

7. Advices

- a) Please send preferably only regrind which was originated in our delivery.
- b) Try to mill and pack the material immediately after thermoforming. Therefore, contamination is avoided.
- c) Use big bags for packing: height max. 1,8m, weight max. 850kg, drain on the bottom.
- d) Due to humidity absorption the regrind should not be stocked outdoors.
- e) If the big bags are stocked outdoors, they need to be covered with a waterproof cover.

8. Ungrounded material

If you have ungrounded material, do not hesitate to contact us for further information about possible recycling companies.

MITRAS MATERIALS GmbH

Friedrich-Ochs-Str. 2
D-92637 Weiden